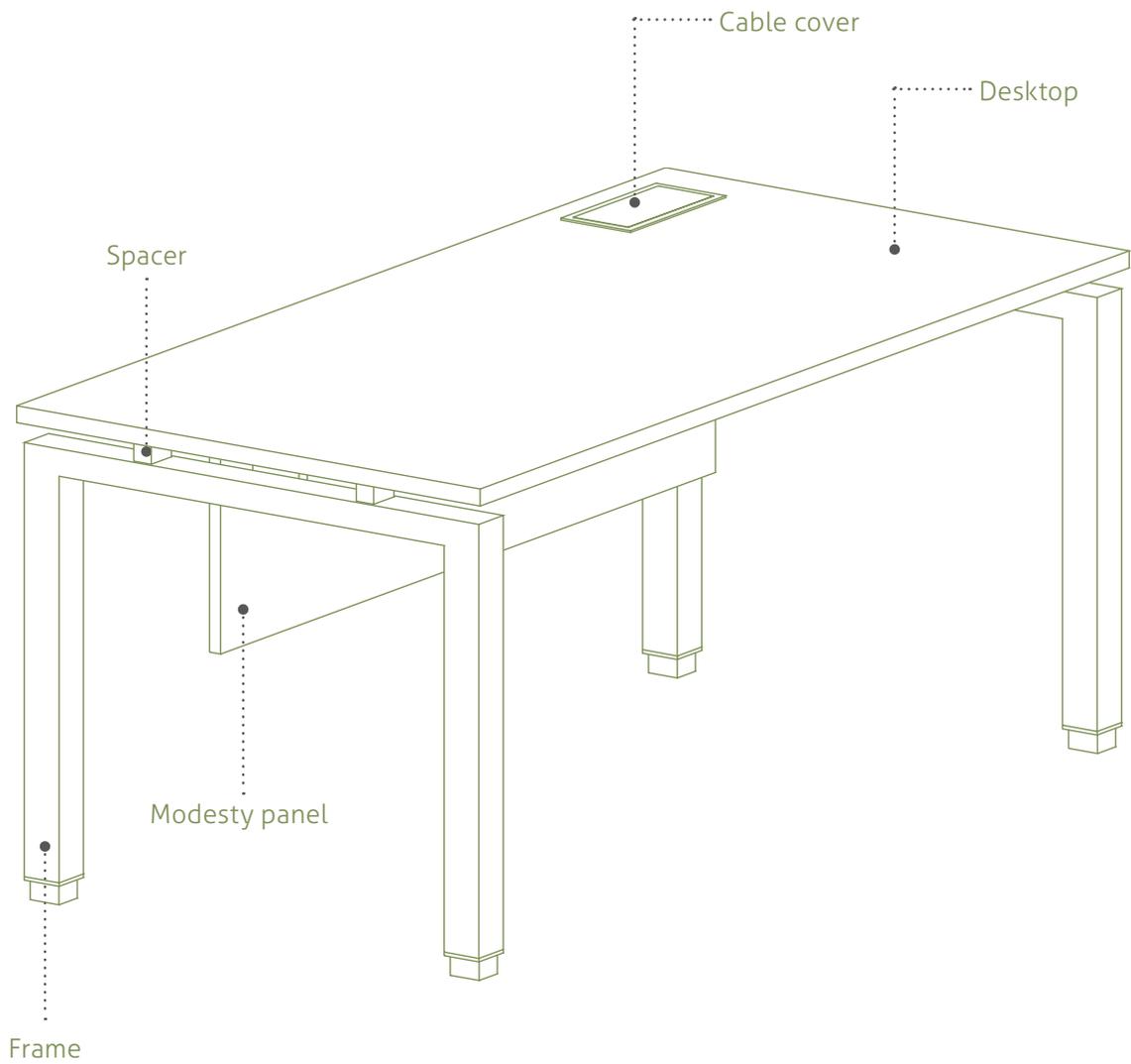
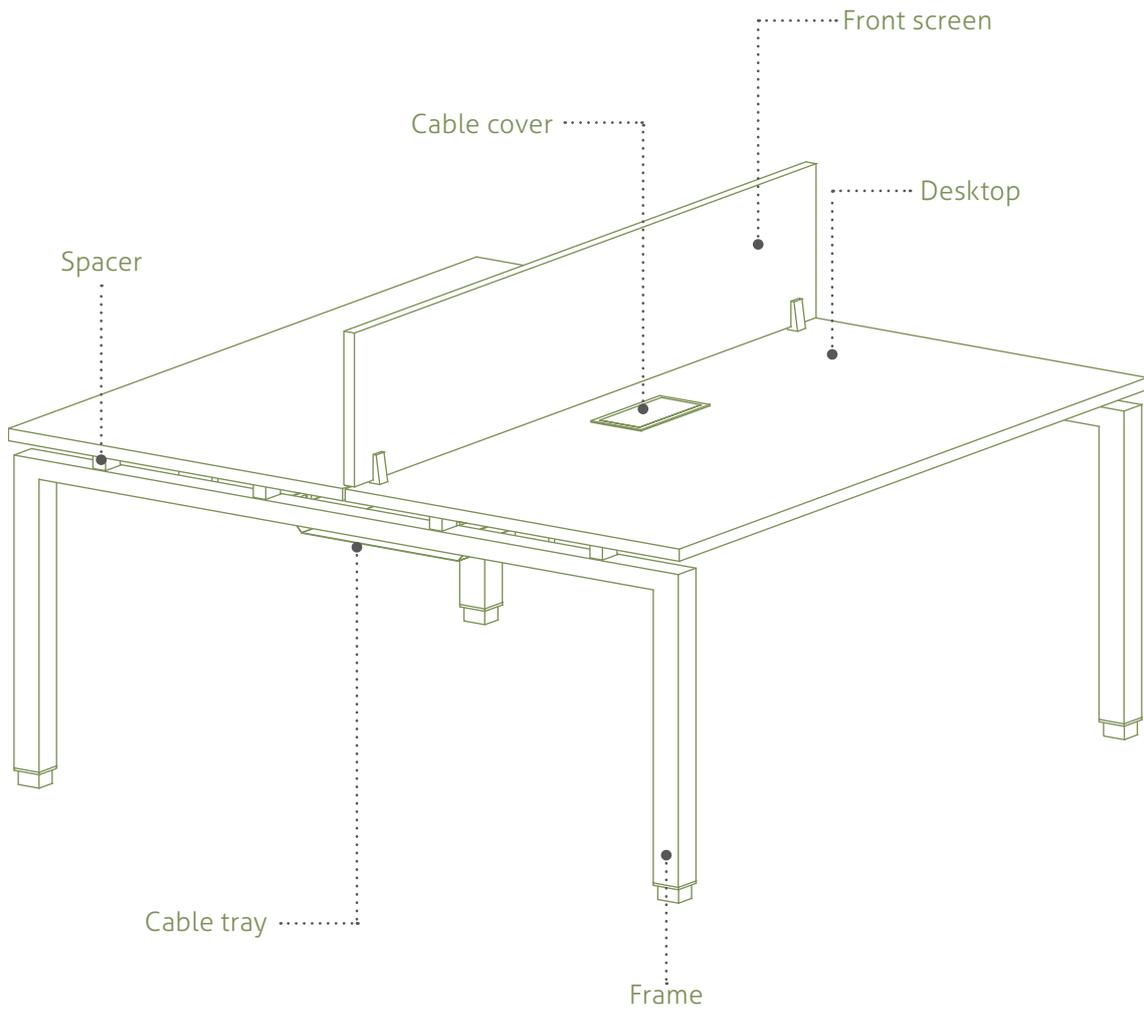


INDIVIDUAL DESK



FACE TO FACE DESKS



DESKTOPS

 **Melamine top:** 25 mm of thickness. Recoated chipboard with melamine of 120 grs/m² in both faces with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 2 mm. Edges are fixed with melted glue and rounded in shape.

Finishes: graphite, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, black, oak or dark oak.

 **HPL (High Pressure Laminate) top:** 25 mm of thickness. Recoated chipboard with decorative plastic laminate of 0,8 mm of thickness with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 2 mm. Edges are fixed with melted glue and rounded in shape.

Finishes: graphite, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, black, oak or dark oak.



Tops are fixed to the frame of the desk with **no need of any tool** making easier the assembly process.



 **FIXED HEIGHT FRAME**

 **U-SHAPE FRAME**



Steel cold laminated beam of 60 x 40 x 2 mm welded to two **square** steel columns of 60 x 60 x 2 mm.

Spacers with "fast assembling system" are fixed to the beam with screws.



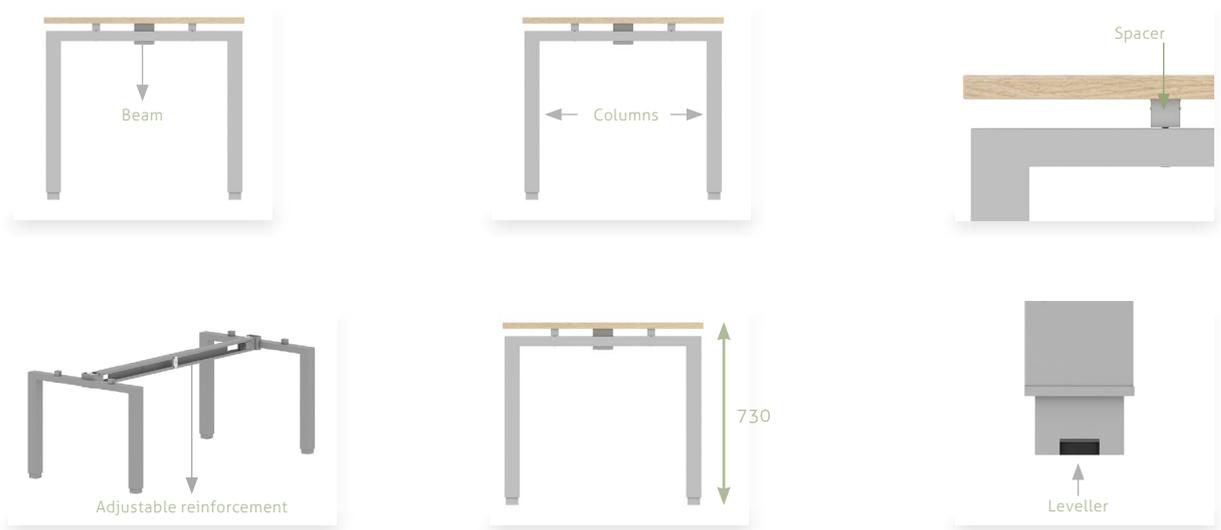
Frame is welded with MIG system. Each beam has 2 fixing drillings for the desktops.



In the lower side of the frame there are ABS white or silver glides with levellers (M6 and ± 1 cm height).



Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).



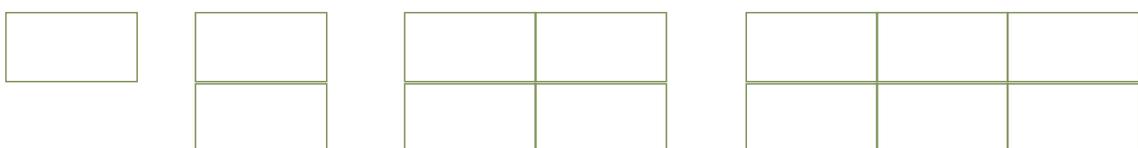
Adjustable reinforcement beam to fix both sides: two "U-shape" rectangular steel tubes of 58 x 83 x 0,8 mm (outer tube) and 55 x 80 x 0,8 mm (inner tube).

Steel brackets are welded in each side of the beam and joined to U-shape frame with black-zinc DIN 7991 M6 x 16 screws.

Finish in silver epoxy paint (RAL 9006).



Complete modular system to make individual or group compositions.





MANUFACTURING PROCESS



Frame is welded with **MIG system**:

- a) 1 mm spread copper wire with a bath of lacquer to make a fine explosion.
- b) Corgon gas 15 (85% oxygen y 15% Corgon).



For painting process is used a painting tunnel:

- ① Degreasing and transformation treatment (zirconium manometric inorganic transformation coat): frames are dipped with osmosed water and then dried. Frames are prepared to be painted with an optimum bond and with a corrosion protection coating. For this procedure, baths are filled using reversed waterfall. An authorized operator is in charge of sewage sludge.
- ② The drying: frames go inside a humidity oven during 11 minutes with a temperature of 110°C.
- ③ Frames have to be cold before painting to have a uniform layer of paint. Frames come inside automatic cabins with spouts that spread the paint. When frames come outside the cabin some retouches are done to make sure that all the corners are painted.
- ④ Polymerized oven: paint is melted in 200°C during 20 minutes to ensure a perfect bond and a fine coating finish.



OPTIONAL COMPLEMENTS

MODESTY PANEL FOR INDIVIDUAL DESK



For lengths 220, 200, 180, 160, 140, 120 and 80 cm.



Fixed to the desktop with a black steel bracket and M6 screws.



Melamine modesty panel: 19 mm of thickness. Recoated chipboard with melamine of 120 grs/m² in both faces with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 0,8 mm. Edges are fixed with melted glue and beveled.
Finishes: silver, white or black.



Metal modesty panel: cold folded steel sheet of 0.8 mm quality DC01.

Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).



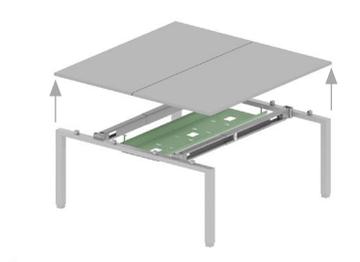
CABLE TRAY



Cold folded steel sheet of 0.8 mm quality DC01.

Die cut to fix electric kits.

Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).



Double cable tray: fixed to the desktops of face to face desks and meeting tables.

REINFORCEMENT



"U-shape" hole can be used as a cable tray.



OPTIONAL COMPLEMENTS

CABLE RISING

For individual desks:



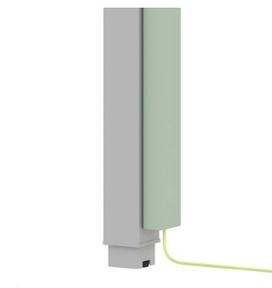
Magnetic cable beam (45 x 52 mm H=595 mm).

Cold rolled steel sheet 0.8 mm DC01.



There is no need of fittings for desk's frame.

Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).



For face to face desks and meeting tables:

Totem for cables (110 x 150 mm).



Cold rolled steel sheet 0.8 mm DC01.

It can be fixed to the floor with screws.



Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).

Two heights are available:

- Desks **without** cable tray: 625mm
- Desks **with** cable tray: 560 mm.



CPU HOLDER



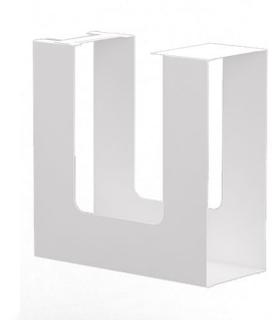
Cold folded steel sheet of 2mm quality AP02.

Width adjustable using screws.

Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).



Fixed to the desk tops.



⊕ OPTIONAL COMPLEMENTS

1 LEVEL- FRONT and SIDE SCREEN:



FRONT: For lengths 180, 160, 140, 120 and 80 cm



SIDE: For depths 160, 140, 120 and 80 cm.



Fixed to the desk top.



Front screen for individual desk



Front screen for face-to-face desks



Side screen (middle and start)



Useful height: 28,6 cm

Total height: 32,2 cm



Support system with aluminium brackets painted in silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).

FINISHES:

 **Melamine:** 25 mm thickness in graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, black, oak or dark oak. ABS edges of 2 mm.



Metacrylate clear or translucent of 6 mm thickness.



Upholstered 25 mm chipboard in serie 1 or 4 fabrics.



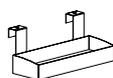
AVAILABLE ACCESSORIES:

Translucent accessories hanged to the screen with an aluminium silver bracket. Not allowed in metacrylate screens.

Small tray



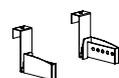
Large tray



Plastic guides for CDs



Hanging folder tray



+ OPTIONAL COMPLEMENTS

ECO

2 LEVEL - FRONT SCREEN



FRONT: For lengths 180, 160, 140, 120 and 80 cm



Fixed to the desk top.



Front screen for individual desk



Front screen for face-to-face desks



Useful height: 63,4 cm

Total height: 63,4 cm



Support system with aluminium brackets painted in silver epoxy paint (RAL 9006), white (RAL 9016) or black (RAL 9005).

Aluminium frame. Available finishes: silver, white or black.



BOTTOM PANEL FINISHES:

 Melamine: graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, black, oak or dark oak.



Upholstered chipboard in serie 1 or 4 fabrics.



TOP PANEL FINISHES:

 Melamine: graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, black, oak or dark oak.



Upholstered chipboard in serie 1 or 4 fabrics.



Metacrylate clear or translucent.



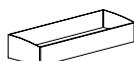
AVAILABLE ACCESSORIES:

Translucent accesories hanged to the guide.

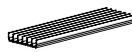
Small ray



Large tray



Plastic guides for CDs



Hanging folder tray



Metal tray
Silver finish



DESKTOP CABLE MANAGEMENT (WITH COVER)

FOR ALL TABLES

TYPE A: box with 2 sockets + 2 data.

- In one side of the kit there is a black fast male connector with 3 poles fixed with pressure. In the other side, there is a black fast female connector with 3 poles fixed with pressure also.

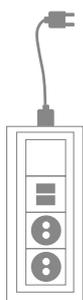
- Two black sockets of 45x45.

- One black cover of 45x45

- Two RJ45 (CAT6) connectors with dust caps and 1 m of cable each one.

- One black connection cable for sockets of 2 meters.

- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).



 **ES**  **DE**



 **FR**



 **US**



 **UK**

TYPE B: box with 3 sockets.

- In one side of the kit there is a black fast male connector with 3 poles fixed with pressure. In the other side, there is a black fast female connector with 3 poles fixed with pressure also.

- Three black sockets of 45x45.

- One black cover of 45x45.

- One black connection cable for sockets of 2 meters.

- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).



 **ES**  **DE**



 **FR**



 **US**



 **UK**

TYPE C: polypropylene box with frame and anodised aluminium cover. There is a black brush in the large size of the cover for cables. Cover can be open 90° and allows user to reach the electrification tray under the desktop.

Aproximate size: 235x120 mm.

Available finishes: silver, white or black.



TRAY CABLE MANAGEMENT (WITHOUT COVER)

TYPE A2: 3 sockets + 2 data.

- Anodised aluminium beam with U-shape, 2 black ABS covers joined to the beam with metal sheet screws.

- Three black sockets of 45x45.

- Two RJ45 (CAT6) connectors with dust caps and 1 m of cable each one.

- One black connection cable for sockets of 2 meters.

- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).



ES DE



FR



US



UK



TIPO A3: 2 UPS sockets + 1 socket + 2 data.

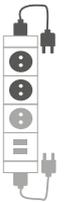
- Anodised aluminium beam with U-shape, 2 black ABS covers joined to the beam with metal sheet screws.

- Two red UPS sockets of 45x45.

- One black sockets of 45x45.

- One black connection cable for sockets of 2 meters.

- One connection cable for UPS sockets of 2 meters.



ES DE



FR



US



UK



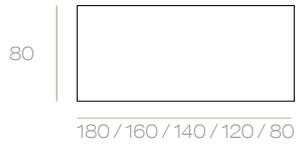


MEASUREMENTS (cm)

Eco

INDIVIDUAL DESKS:

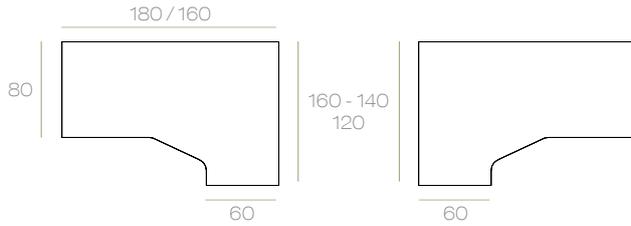
Straight:



Straight:

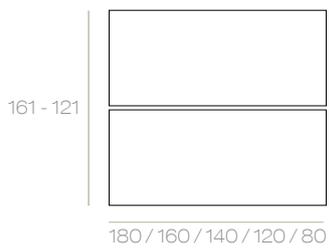


L-shape desks (90° type VII):

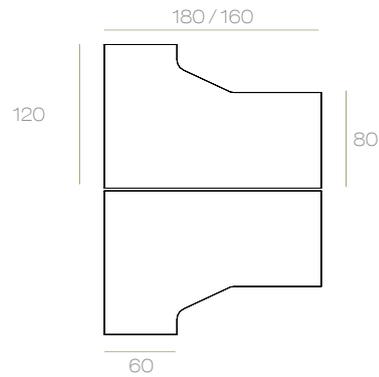


2 FACE TO FACE DESKS:

Straight:

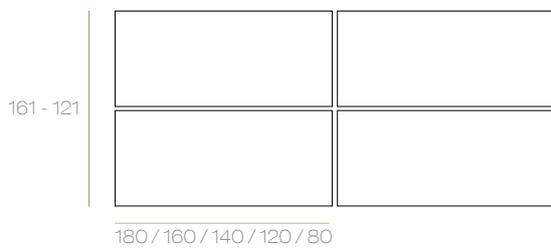


L-shape desks (90° type VII):

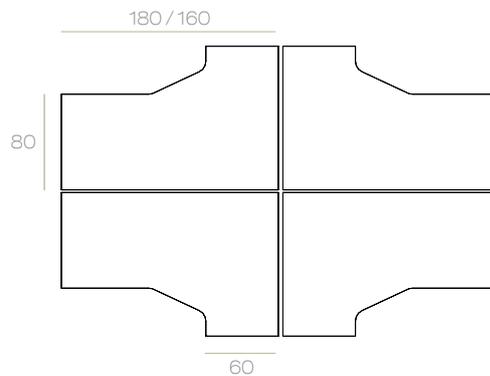


4 FACE TO FACE DESKS:

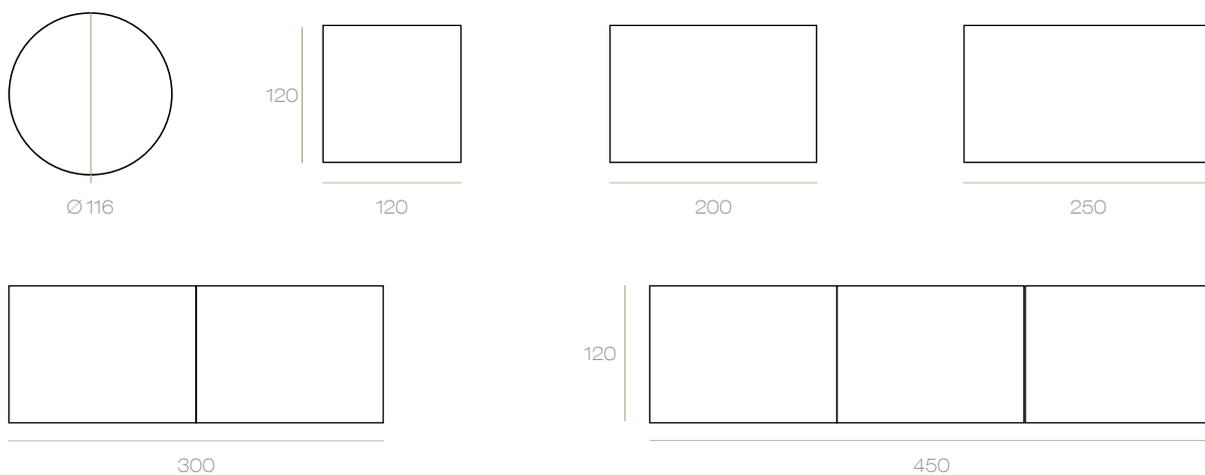
Straight:



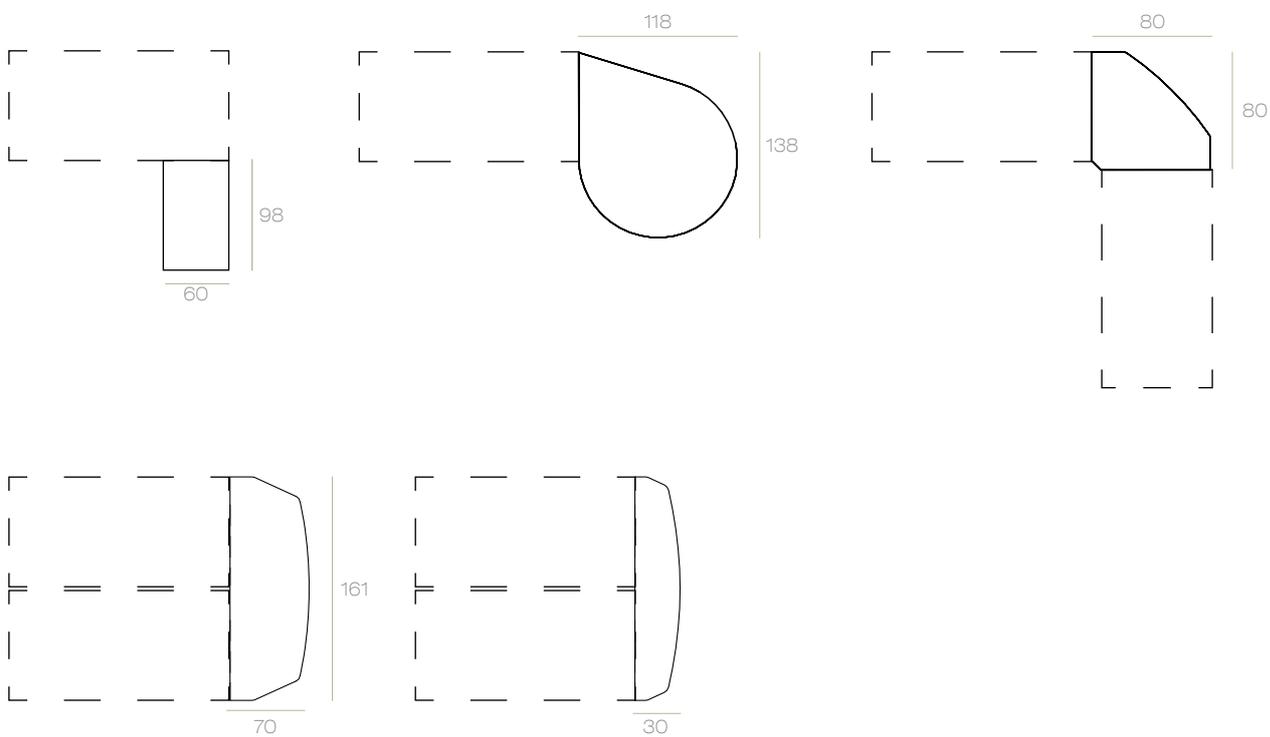
L-shape desks (90° type VII):



MEETING TABLES:



COMPLEMENTS:

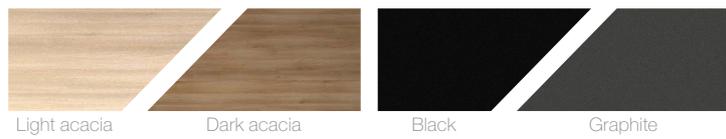




FINISHES



MELAMINE DESKTOPS



TEXTURED MELAMINE DESKTOPS



METAL FRAME



 **VERSIONS**



MEETING TABLES:





TABLES CERTIFICATES

Producto: UNE-EN 527-1:2011, UNE EN 527-2: 2003, UNE EN 527-3:2003



CARE INTRUCTIONS

Clean the table and its components with a soft cloth and neutral detergent.



RECYCLABILTY AND TOXIC MATERIALS

This table does not contain any toxic material and its components are recyclable.



MATERIALS:

- Wood used to manufacturer desk tops is from certified forests managed in a sustainable way.
- 45% of this table materials are recycled.



PRODUCTION:

- Components and manufacturer packs are optimized to avoid chipboard remnant waste.
- Glues are not used. Assembly is mechanical.
- Production processes are optimized using fewer natural resources.



SHIPPING:

- Furniture is delived with our trucks. Routes are optimized to reduce CO₂ emissions.



USE:

- Modular range with many complements: it is possible to extendend or modify the table shape without replacements.
- All kind of replacements are available. It is the better way to repair damage parts of the desk and prolong its utility.



END OF LIFE:

- Desk is recyclable in a 98%.
- All the components can be disassembled easily and treat them separately for its recyclability.
- Desk packing materials are 100% recyclables.

