

FINISHES BOOK

THE IMPORTANCE OF FINISHES

The essence that defines the character of each space to transform it into something unique.

When designing spaces, the true power lies in achieving the perfect combination: that moment when functionality merges with aesthetics.

Finishes don't just round out a design; they tell stories, add personality and make each environment authentically exceptional.

The Mobel Linea catalogue of finishes has been carefully designed to inspire and make choosing upholstery and materials easier.

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VISUAL INSPIRATION FOR UNIQUE DESIGNS

Presenting a series of moodboards that invite you to dream and imagine new possibilities in interior design. Each one has been created to capture unique themes by combining colours, textures and materials that evoke emotions and different environments.

These visual compositions act as an inspirational guide, offering ideas to create spaces with their own identity.

NATURE
EARTH
PURE
COLOR TOUCH
CITRIC
OCEAN
MEDITERRANEAN
DARK

NATURE

Balance and harmony



EARTH

Warmth and connection to the earth



PURE
Clarity and serenity



COLOR TOUCH

Vibrant personality and contrast



CITRIC
Energy and freshness



OCEAN

Depth and sophistication



MEDITERRANEAN

Coastal calm and essence



DARK

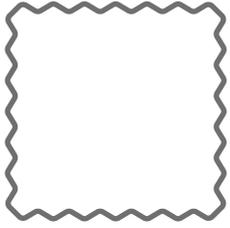
Elegance and distinction



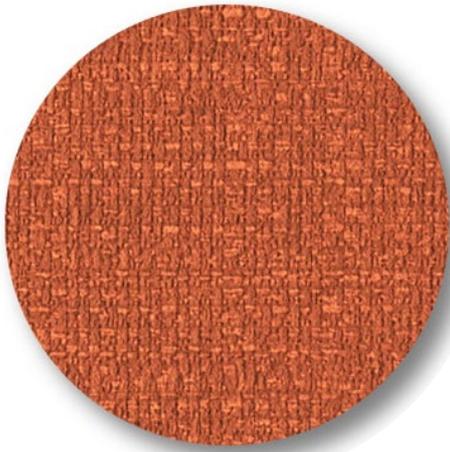
MATERIALS AND FINISHES, THE ESSENCE OF EACH DESIGN

A curated collection of upholsteries, melamines, metals, glass, acrylics and PET, selected to add identity to each space. Each material has been carefully selected to balance versatility, style and quality, ensuring exceptional finishes in any project.

This section details the technical characteristics and specifications of each material, together with the finishes available.



UPHOLSTERY



A0305

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+60.000
Flammability	EN 1021-1
Features	Non-flammable / OEKO TEX* *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



A0912



A0916



A0404



A0305



A0306



A0508



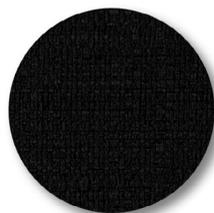
A0509



A0101



A0805



A0800



LA904

SPECIFICATIONS

Composition	100% PL
Abrasion (cycles)	+100.000
Flammability	EN 1021-1 / EN 1021-2
Features	Acoustic / Non-flammable / OEKO TEX* / M1 *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



LA904



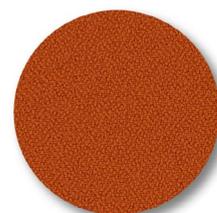
LA132



LA425



LA027



LA122



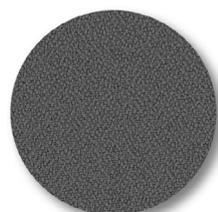
LA301



LA047



LA002



LA005



LA001

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



MA201

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+70.000
Features	Easy cleaning / Pet-friendly / Stain-resistant
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



MA903



MA701



MA201



MA102



MA500



MA502



MA503



MA600



MA602



MA800



NA155

SPECIFICATIONS

Composition	100% PVC
Abrasion (cycles)	+100.000
Flammability	EN 1021-1 / EN 1021-2
Features	Non-flammable
Care Cleaning	Clean with a damp wipe and neutral vinyl fabric detergent.



NA100



NA155



NA198



NA120



NA125



NA171



NA172



NA175



NA169



NA190

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



ON045

SPECIFICATIONS

Composition	100% PO
Abrasion (cycles)	+100.000
Flammability	EN 1021-1
Features	Antistatic / Acoustic / Non-flammable / OEKO TEX* / Antibacterial *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



ON045



ON413



ON479



ON343



ON348



ON512



ON243



ON242



ON653



ON801



TS025

SPECIFICATIONS

Composition	100% PVC
Abrasion (cycles)	+40.000
Features	Easy cleaning
Care Cleaning	Clean with water and soft detergent.



TS025



TS009



TS027



TS039



TS030



TS031



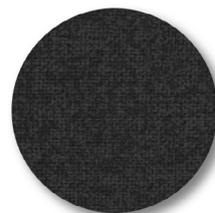
TS015



TS041



TS019



TS037



TO902

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+100.000
Features	Pet-friendly
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



TO902



TO903



TO501



TO500



TO200



TO703



TO600



TO601



TO803



TO800



DA054

SPECIFICATIONS

Composition	70% WO Recycled, 20% pL, 5% pa, 5% Other
Abrasion (cycles)	+60.000
Flammability	EN 1021-1 / EN 1021-2
Features	Acoustic / Recycled / Non-flammable / Low temperature resistant
Care Cleaning	Dry-clean.



DA054



DA008



DA063



DA042



DA064



DA041



DA034



DA046



DA048



DA023



EV701

SPECIFICATIONS

Composition	100% Recycled PES
Abrasion (cycles)	+35.000
Flammability	EN 1021-1
Features	Recycled / Non-flammable / OEKO TEX* *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



EV903



EV701



EV700



EV504



EV502



EV301



EV600



EV601

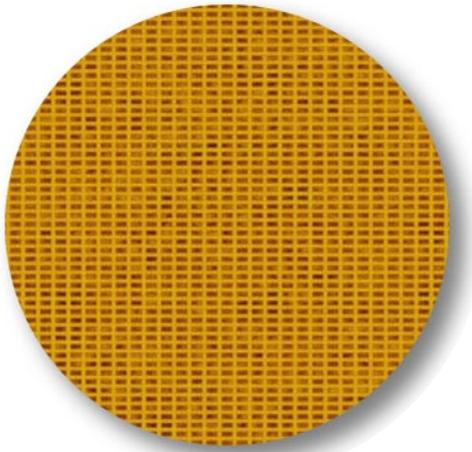


EV803



EV800

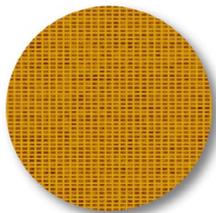
The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



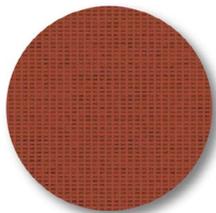
GRA20

SPECIFICATIONS

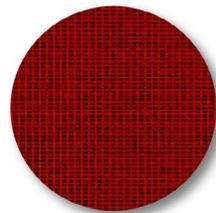
Composition	76% PL, 24% Recycled PL
Abrasion (cycles)	+80.000
Flammability	EN 1021-1 / EN 1021-2
Features	Easy cleaning / Recycled / Non-flammable / OEKO TEX * *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	60°C washable. Vacuum periodically. Clean with a damp wipe and neutral fabric detergent.



GRA20



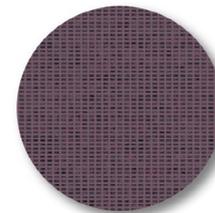
GRA11



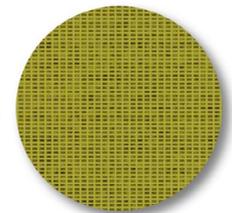
GRA25



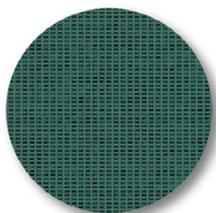
GRA01



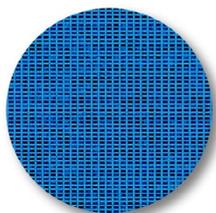
GRA02



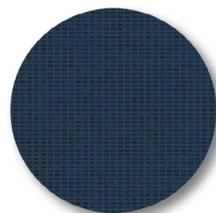
GRA07



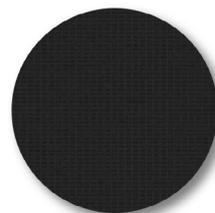
GRA09



GRA28

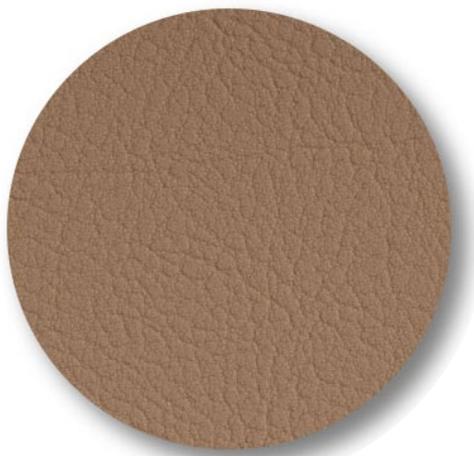


GRA29



GRA31

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



RAM34

SPECIFICATIONS

Composition	78% PVC, 22% PL
Abrasion (cycles)	+300.000
Flammability	EN 1021-1 / EN 1021-2
Features	Antistatic / Easy cleaning / Pet-friendly / Non-flammable / Waterproof / Low temperature resistant / Stain-resistant / PERMABLOK* / Antibacterial / M2 *PERMABLOK, a protective coating that enhances the durability and resistance of textiles.
Care Cleaning	Clean with a damp wipe and neutral vinyl fabric detergent.



RAM07



RAM32



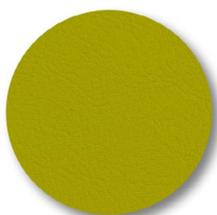
RAM16



RAM45



RAM75



RAM10



RAM34



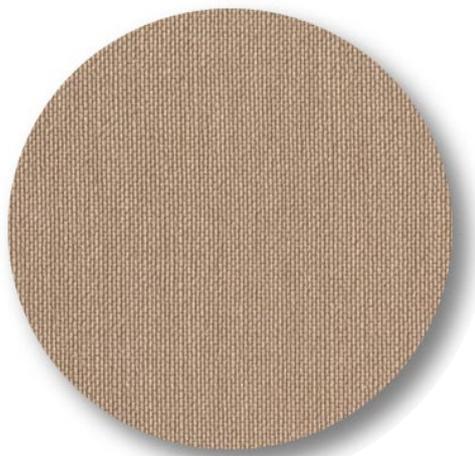
RAM41



RAM67



RAM35



S0002

SPECIFICATIONS

Composition	100% PVC
Abrasion (cycles)	+300.000
Flammability	EN 1021-1 / EN 1021-2
Features	Antistatic / Easy cleaning / Non-flammable / Waterproof / Low temperature resistant / Stain-resistant / PERMABLOK* / Antibacterial / M2
Care Cleaning	*PERMABLOK, a protective coating that enhances the durability and resistance of textiles. Clean with a damp wipe and neutral vinyl fabric detergent.



S0002



S2105



S2093



S5008



S2012



S2104



S3001



S4001



S4003



S9003



TR901

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+100.000
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



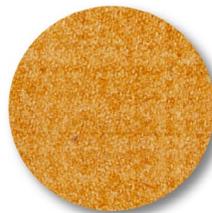
TR901



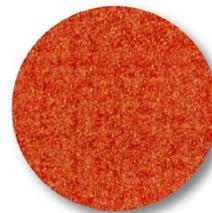
TR401



TR500



TR400



TR300



TR702



TR701



TR103



TR802



TR800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



P.102

SPECIFICATIONS

Composition	COWHIDE
Flammability	EN 1021-2
Features	Non-flammable / M2
Care Cleaning	Clean the dust periodically with a soft and dry wipe. Clean the spots with water and neutral detergent.



P.179



P.129



P.102



P.115



P.103

SUMMARY UPHOLSTERY

UPHOLSTERY	COMPOSITION	ABRASION (cycles)	FLAMMABILITY	FEATURES												
				Antistatic	Acoustic	Easy Cleaning	Recycled	Pet-friendly	Non-flammable	Waterproof	Low temperature Resistant	Stain-resistant	OEKO-TEX® STANDARD 100	PERMABLOK® ** ADVANCED PVP PROTECTION	Antibacterial	
AOSTA	100% PES	+60.000	EN 1021-1							●				●		
LAVA	100% PL	+100.000	EN 1021-1/ EN 1021-2		●					●				●		
MARILYN	100% PES	+70.000	-			●		●					●			
ONE	100% PO	+100.000	EN 1021-1	●	●					●				●		●
TASMANIA	100% PES	+40.000	-			●										
TOPAZ	100% PES	+100.000	-					●								
NAPA PRO	100% PVC	+100.000	EN 1021-1/ EN 1021-2							●						
DANZICA	70% WO RECYCLED, 20% PL, 5% PA, 5% OTHER	+60.000	EN 1021-1/ EN 1021-2		●		●			●		●				
EVEREST	100% RECYCLED PES	+35.000	EN 1021-1				●			●				●		
GRAVITY	76% PL, 24% RECYCLED PL	+80.000	EN 1021-1/ EN 1021-2			●	●			●				●		
SILVERTEX	100% PVC	+300.000	EN 1021-1/ EN 1021-2	●		●				●	●	●	●		●	●
TRIGO	100% PES	+100.000	-													
RAM	78% PVC, 22% PL	+300.000	EN 1021-1/ EN 1021-2	●		●		●	●	●	●	●		●	●	
PIEL	COWHIDE	-	EN 1021-2							●						

*OEKO-TEX certification, which ensures that textiles are free from harmful substances.

**PERMABLOK, a protective coating that enhances the durability and resistance of textiles.

MELAMINE

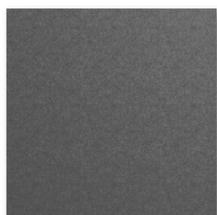


Oak

SPECIFICATIONS

Our melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification. 25mm thick worktops with 2mm edging around the entire perimeter. 19mm thick doors.

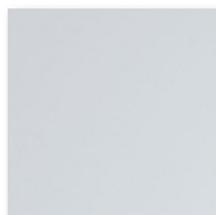
The laminated worktop features a 0.7mm thick high-pressure laminate (HPL) coating. It is made from particleboard surfaced with decorative plastic laminate on both sides, available in various finishes. It is resistant to scratches, moisture, and chemicals. Non-toxic and easy to clean. The worktop is 25 mm thick with 2 mm edging.



Graphite



White



Grey



Beech



Maple



Pear



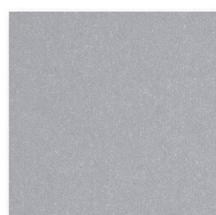
Wengue



Light Acacia



Dark Acacia



Silver



Oak



Dark Oak



Black



Oak

SPECIFICATIONS

Our melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification.



White



Light Acacia



Dark Acacia



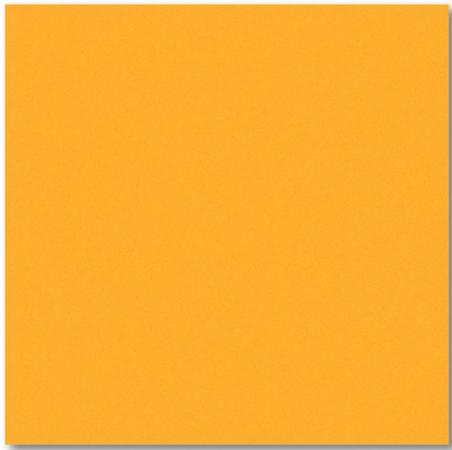
Oak



Dark Oak



Black



Yellow

SPECIFICATIONS

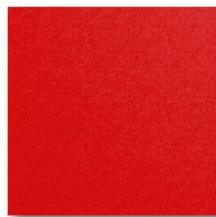
Our 19mm melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification.



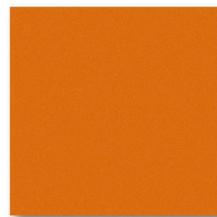
Black



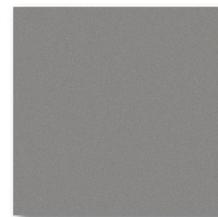
Yellow



Red



Orange



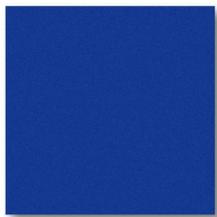
Dark Grey



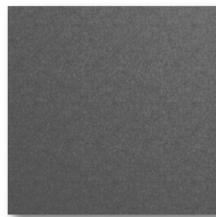
Green



Turquoise Green



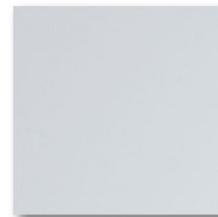
Blue



Graphite



White



Grey



Beech



Maple



Pear



Wengue



Light Acacia



Dark Acacia



Silver



Oak



Dark Oak



Black

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White

SPECIFICATIONS

Phenolic material is a versatile option that combines durability, strength, and adaptability. It is a composite made using phenolic resins as a binder, combined with materials like paper, fabric, and wood fibres. We use 13mm thick boards with excellent mechanical, thermal, chemical, and moisture resistance.



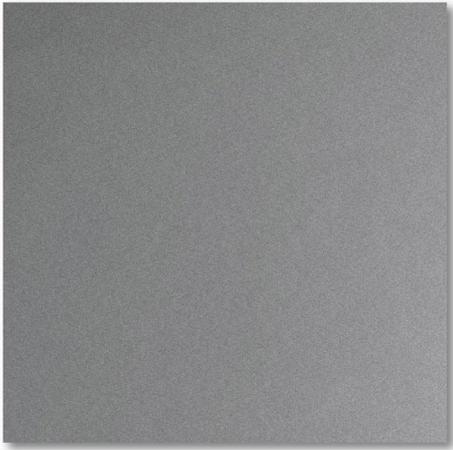
American Walnut

SPECIFICATIONS

Varnished wood is timber treated with varnish, a transparent or semi-transparent substance applied as a protective and decorative coating. This treatment enhances the wood's appearance, highlighting its natural grain while providing a protective layer against external factors such as moisture, wear and UV rays. Worktops are made from 40mm veneered boards with a 0.7mm natural American walnut veneer. The edges are covered with 2mm laminated wood, finished with a two-component polyurethane varnish.

METAL

SPECIFICATIONS



Silver (RAL 9006)

The metal structures of our products, whether aluminium or steel, are coated with a powder finish made from epoxy-polyester resins.

The coating process involves applying powder paint in our painting tunnel using second-generation epoxy bonding powder, polymerised at 200°C. This improves penetration and adhesion, resulting in a more durable finish.

The paint process does not emit VOC or polluting gases because it uses a zirconium-based treatment, an element that does not pose a danger to the environment. By contrast, conventional paint tunnels rely on amorphous phosphating, and phosphate is a highly polluting product.

The parts are cleaned with water before they are painted, and this water is reused in a closed loop. Any paint not used in the painting process is recovered, thus minimising the amount of paint waste generated. Natural gas is also used as a source of energy rather than oil, to further reduce the environmental impact.



Silver
(RAL 9006)



White
(RAL 9016)



Metal Graphite
(RAL 7022)



Black
(RAL 9005)



Chrome/
Polished aluminium

SPECIFICATIONS



Grey (RAL 7035)

The finish on our METÁLICA cabinets features a powder coating made from epoxy-polyester resins. The coating is applied in our painting tunnel using second-generation epoxy bonding powder, polymerised at 200°C. This improves penetration and adhesion, resulting in a more durable finish.

The paint process does not emit VOC or polluting gases because it uses a zirconium-based treatment, an element that does not pose a danger to the environment. By contrast, conventional paint tunnels rely on amorphous phosphating, and phosphate is a highly polluting product.

The parts are cleaned with water before they are painted, and this water is reused in a closed loop. Any paint not used in the painting process is recovered, thus minimising the amount of paint waste generated. Natural gas is also used as a source of energy rather than oil, to further reduce the environmental impact.



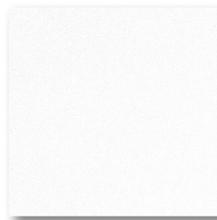
Grey
(RAL 7035)



Graphite
(RAL 7015)



Silver
(RAL 9006)



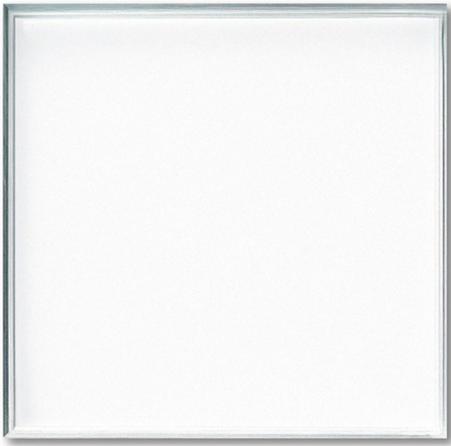
White
(RAL 9016)



Black
(RAL 9005)

GLASS
METHACRYLATE

GLASS



White

SPECIFICATIONS

We offer glass in white, black, translucent and transparent finishes.

Glass worktops are 10mm thick with 2mm bevelled edges around the perimeter, made from tempered and vitrified glass.

Glass doors with pre-frames are manufactured using 4mm safety (tempered) glass and anodised aluminium profiles.

Glass doors without pre-frames are made from 4mm safety (tempered) glass.



White



Black



Translucent



Clear



Translucent

SPECIFICATIONS

Methacrylate is a material known for its high transparency and surface quality, offering ten times the lightness of glass. For screens, we offer **transparent methacrylate**: for applications where transparency and surface quality are important and as an alternative to glass, and **translucent methacrylate**: colourless, allowing light to pass through while diffusing it to obscure the details of the objects behind it.

It should be cleaned with water and soap using a soft cloth to avoid scratching the material.



Translucent



Clear

METHACRYLATE



Translucent 410

SPECIFICATIONS

Methacrylate is a material known for its high transparency and surface quality, offering ten times the lightness of glass. With a high optical quality, it is an ideal material for applications where transparency and surface quality are important.

It should be cleaned with water and soap using a soft cloth to avoid scratching the material.



Translucent
410



Blue
430



Orange
431

PVC
TAMBOR
DOOR

PVC TAMBOR DOOR



Light Acacia

SPECIFICATIONS

PVC (polyvinyl chloride) is the material used to manufacture the shutter-style doors in our Metálica series. The profiles consist of three slats joined by a flexible coextrusion that allows them to hinge properly. The slats are made from rigid PVC (CA-ZN), and their articulation is made from flexible PVC (D65 Shore). The shutter slats are classified as M1 as per the UNE:23727-901R standard.

This material is lighter than aluminium, highly durable, and resistant to temperature changes. It does not rust or corrode, which prolongs its useful life. It is easy to clean and comes in a variety of colours and finishes that imitate other materials such as wood or solid tones.



Graphite



Grey



White



Silver



Beech



Maple



Pear



Wengue



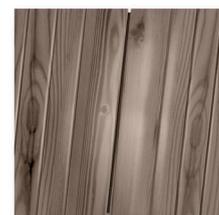
Light Acacia



Dark Acacia



Oak



Dark Oak

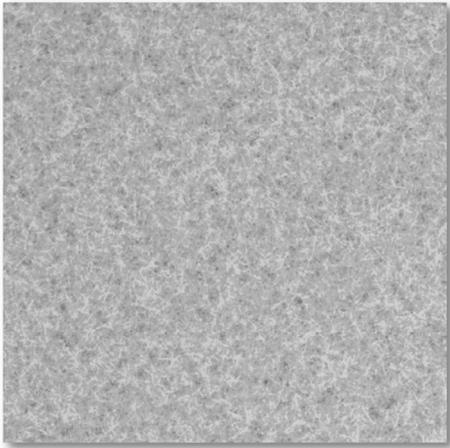


Black

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PET

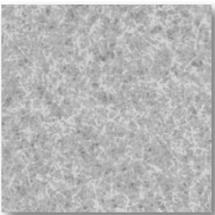
PET



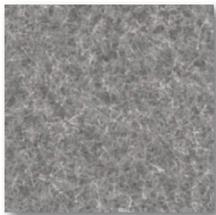
Light grey

SPECIFICATIONS

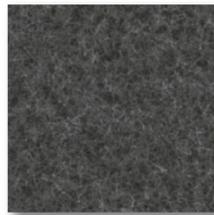
Polyethylene Terephthalate (PET) is a panel specifically developed as an acoustic element. It is made from recycled plastic bottles, consisting of 60% recycled PET. It is lightweight, contains no volatile compounds, is unaffected by moisture, and serves to absorb and reflect sound while also providing a decorative function.



Light grey



Dark grey



Graphite



Black



Beige



Brown

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.