

# FINISHES BOOK



# THE IMPORTANCE OF FINISHES

The essence that defines  
the character of each space  
to transform it into something  
unique.

When designing spaces, the true power lies in  
achieving the perfect combination: that moment  
when functionality merges with aesthetics.

Finishes don't just round out a design; they  
tell stories, add personality and make each  
environment authentically exceptional.

The Mobel Linea catalogue of finishes has been  
carefully designed to inspire and make choosing  
upholstery and materials easier.



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# VISUAL INSPIRATION FOR UNIQUE DESIGNS

Presenting a series of moodboards that invite you to dream and imagine new possibilities in interior design. Each one has been created to capture unique themes by combining colours, textures and materials that evoke emotions and different environments.

These visual compositions act as an inspirational guide, offering ideas to create spaces with their own identity.

NATURE  
EARTH  
PURE  
COLOR TOUCH  
CITRIC  
OCEAN  
MEDITERRANEAN  
DARK



# NATURE

Balance and harmony





# EARTH

Warmth and connection to the earth





**PURE**  
Clarity and serenity





## COLOR TOUCH

Vibrant personality and contrast





# CITRIC

Energy and freshness





# OCEAN

Depth and sophistication





# MEDITERRANEAN

Coastal calm and essence





# DARK

Elegance and distinction



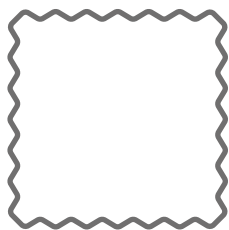


# MATERIALS AND FINISHES, THE ESSENCE OF EACH DESIGN

A curated collection of upholsteries, melamines, metals, glass, acrylics and PET, selected to add identity to each space. Each material has been carefully selected to balance versatility, style and quality, ensuring exceptional finishes in any project.

This section details the technical characteristics and specifications of each material, together with the finishes available.





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# UPHOLSTERY





A0305

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+60.000
Flammability	EN 1021-1
Features	Non-flammable / OEKO TEX*  *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



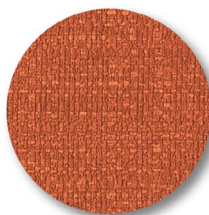
A0912



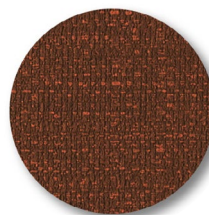
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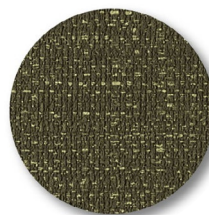
A0404



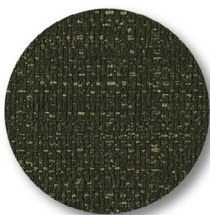
A0305



A0306



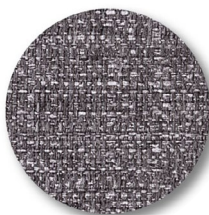
A0508



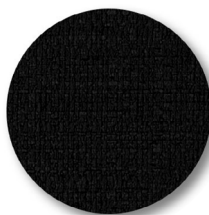
A0509



A0101



A0805



A0800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





LA904

## SPECIFICATIONS

Composition	100% PL
Abrasion (cycles)	+100.000
Flammability	EN 1021-1 / EN 1021-2
Features	Acoustic / Non-flammable / OEKO TEX* / M1 *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



LA904



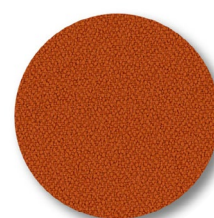
LA132



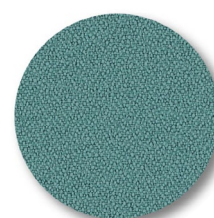
LA425



LA027



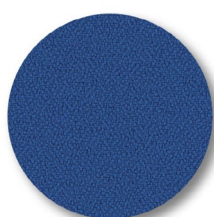
LA122



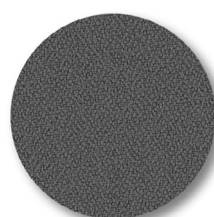
LA301



LA047



LA002



LA005



LA001





MA201

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+70.000
Features	Easy cleaning / Pet-friendly / Stain-resistant
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



MA903



MA701



MA201



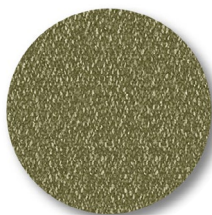
MA102



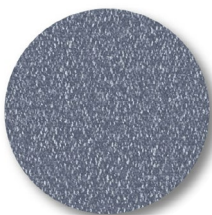
MA500



MA502



MA503



MA600



MA602



MA800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





NA155

SPECIFICATIONS

Composition	100% PVC
Abrasion (cycles)	+100.000
Flammability	EN 1021-1 / EN 1021-2
Features	Non-flammable
Care Cleaning	Clean with a damp wipe and neutral vinyl fabric detergent.



NA100



NA155



NA198



NA120



NA125



NA171



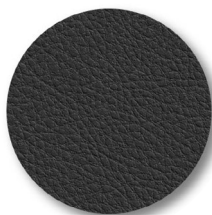
NA172



NA175



NA169



NA190

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





ON045

**SPECIFICATIONS**

Composition	100% PO
Abrasion (cycles)	+100.000
Flammability	EN 1021-1
Features	Antistatic / Acoustic / Non-flammable / OEKO TEX* / Antibacterial  *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



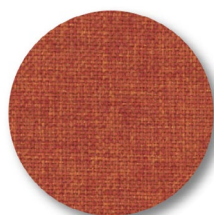
ON045



ON413



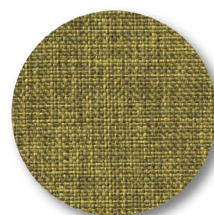
ON479



ON343



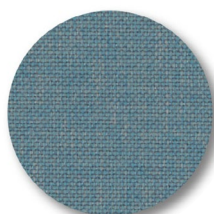
ON348



ON512



ON243



ON242



ON653



ON801





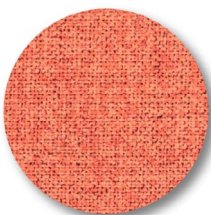
TS025

SPECIFICATIONS

Composition	100% PVC
Abrasion (cycles)	+40.000
Features	Easy cleaning
Care Cleaning	Clean with water and soft detergent.



TS025



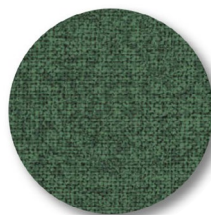
TS009



TS027



TS039



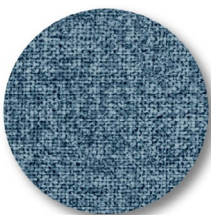
TS030



TS031



TS015



TS041



TS019



TS037

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





TO902

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+100.000
Features	Pet-friendly
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



TO902



TO903



TO501



TO500



TO200



TO703



TO600



TO601



TO803



TO800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





DA054

SPECIFICATIONS

Composition	70% WO Recycled, 20% pL, 5% pa, 5% Other
Abrasion (cycles)	+60.000
Flammability	EN 1021-1 / EN 1021-2
Features	Acoustic / Recycled / Non-flammable / Low temperature resistant
Care Cleaning	Dry-clean.



DA054



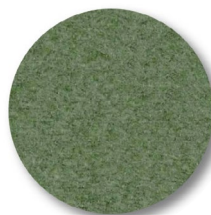
DA008



DA063



DA042



DA064



DA041



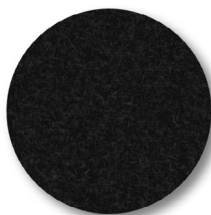
DA034



DA046



DA048



DA023





EV701

SPECIFICATIONS

Composition	100% Recycled PES
Abrasion (cycles)	+35.000
Flammability	EN 1021-1
Features	Recycled / Non-flammable / OEKO TEX* *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



EV903



EV701



EV700



EV504



EV502



EV301



EV600



EV601



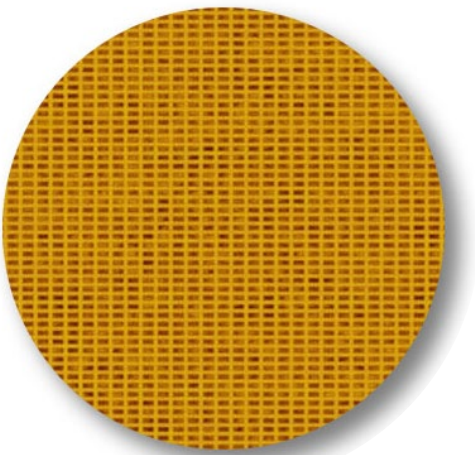
EV803



EV800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.

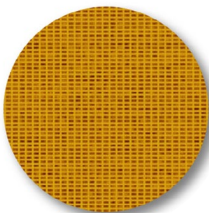




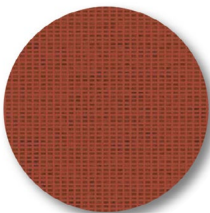
GRA20

SPECIFICATIONS

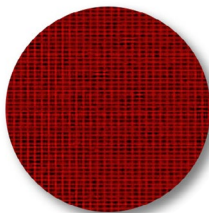
Composition	76% PL, 24% Recycled PL
Abrasion (cycles)	+80.000
Flammability	EN 1021-1 / EN 1021-2
Features	Easy cleaning / Recycled / Non-flammable / OEKO TEX *  *OEKO-TEX certification, which ensures that textiles are free from harmful substances.
Care Cleaning	60°C washable. Vacuum periodically. Clean with a damp wipe and neutral fabric detergent.



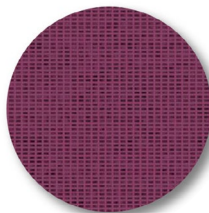
GRA20



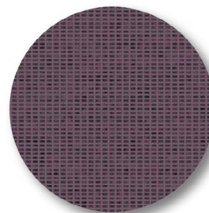
GRA11



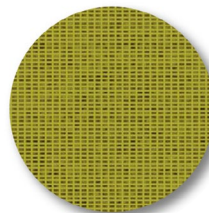
GRA25



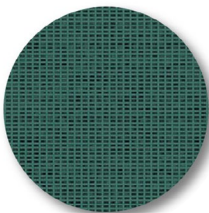
GRA01



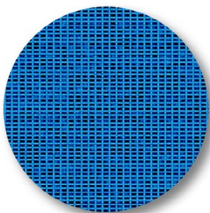
GRA02



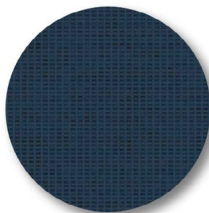
GRA07



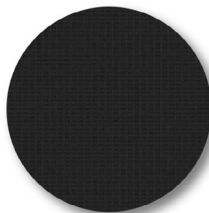
GRA09



GRA28



GRA29



GRA31

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





RAM34

SPECIFICATIONS

Composition	78% PVC, 22% PL
Abrasion (cycles)	+300.000
Flammability	EN 1021-1 / EN 1021-2
Features	Antistatic / Easy cleaning / Pet-friendly / Non-flammable / Waterproof / Low temperature resistant / Stain-resistant / PERMABLOK* / Antibacterial / M2
Care Cleaning	*PERMABLOK, a protective coating that enhances the durability and resistance of textiles.  Clean with a damp wipe and neutral vinyl fabric detergent.



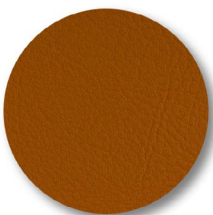
RAM07



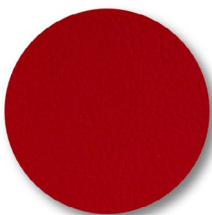
RAM32



RAM16



RAM45



RAM75



RAM10



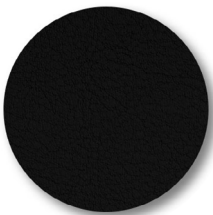
RAM34



RAM41



RAM67



RAM35

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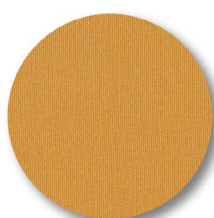
S0002

### SPECIFICATIONS

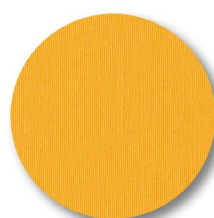
Composition	100% PVC
Abrasion (cycles)	+300.000
Flammability	EN 1021-1 / EN 1021-2
Features	Antistatic / Easy cleaning / Non-flammable / Waterproof / Low temperature resistant / Stain-resistant / PERMABLOK* / Antibacterial / M2  *PERMABLOK, a protective coating that enhances the durability and resistance of textiles.
Care Cleaning	Clean with a damp wipe and neutral vinyl fabric detergent.



S0002



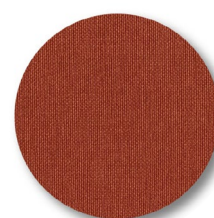
S2105



S2093



S5008



S2012



S2104



S3001



S4001



S4003



S9003





TR901

SPECIFICATIONS

Composition	100% PES
Abrasion (cycles)	+100.000
Care Cleaning	Vacuum periodically. In case of spots, clean with a damp wipe and neutral fabric detergent.



TR901



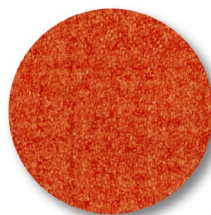
TR401



TR500



TR400



TR300



TR702



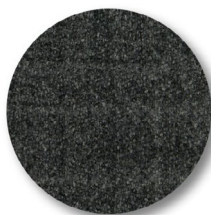
TR701



TR103



TR802



TR800

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





P.102

SPECIFICATIONS

Composition	COWHIDE
Flammability	EN 1021-2
Features	Non-flammable / M2
Care Cleaning	Clean the dust periodically with a soft and dry wipe. Clean the spots with water and neutral detergent.



P.179



P.129



P.102




























































P.115



P.103



# SUMMARY UPHOLSTERY

UPHOLSTERY	COMPOSITION	ABRASION (cycles)	FLAMMABILITY	FEATURES											
				 Antistatic	 Acoustic	 Easy Cleaning	 Recycled	 Pet-friendly	 Non-flammable	 Waterproof	 Low temperature Resistant	 Stain-resistant	 OEKO-TEX® CERTIFIED IN ITALY STANDARD 100	 PERMABLOK® ** ADVANCED VINYL PROTECTION	 Antibacterial
AOSTA	100% PES	+60.000	EN 1021-1												
LAVA	100% PL	+100.000	EN 1021-1 / EN 1021-2												
MARILYN	100% PES	+70.000	-												
ONE	100% PO	+100.000	EN 1021-1												
TASMANIA	100% PES	+40.000	-												
TOPAZ	100% PES	+100.000	-												
NAPA PRO	100% PVC	+100.000	EN 1021-1 / EN 1021-2												
DANZICA	70% WO RECYCLED, 20% PL, 5% PA, 5% OTHER	+60.000	EN 1021-1 / EN 1021-2												
EVEREST	100% RECYCLED PES	+35.000	EN 1021-1												
GRAVITY	76% PL, 24% RECYCLED PL	+80.000	EN 1021-1 / EN 1021-2												
SILVERTEX	100% PVC	+300.000	EN 1021-1 / EN 1021-2												
TRIGO	100% PES	+100.000	-												
RAM	78% PVC, 22% PL	+300.000	EN 1021-1 / EN 1021-2												
PIEL	COWHIDE	-	EN 1021-2												

\*OEKO-TEX certification, which ensures that textiles are free from harmful substances.

\*\*PERMABLOK, a protective coating that enhances the durability and resistance of textiles.



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MELAMINE



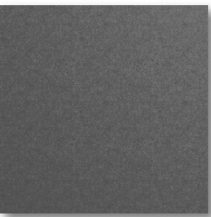


Oak

SPECIFICATIONS

Our melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification. 25mm thick worktops with 2mm edging around the entire perimeter. 19mm thick doors.

The laminated worktop features a 0.7mm thick high-pressure laminate (HPL) coating. It is made from particleboard surfaced with decorative plastic laminate on both sides, available in various finishes. It is resistant to scratches, moisture, and chemicals. Non-toxic and easy to clean. The worktop is 25 mm thick with 2 mm edging.



Graphite



White



Grey



Beech



Maple



Pear



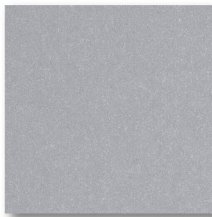
Wengue



Light Acacia



Dark Acacia



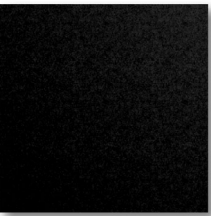
Silver



Oak



Dark Oak



Black

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





Oak

## SPECIFICATIONS

Our melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification.



White



Light Acacia



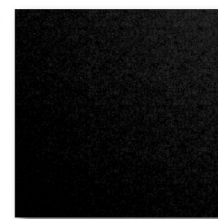
Dark Acacia



Oak



Dark Oak

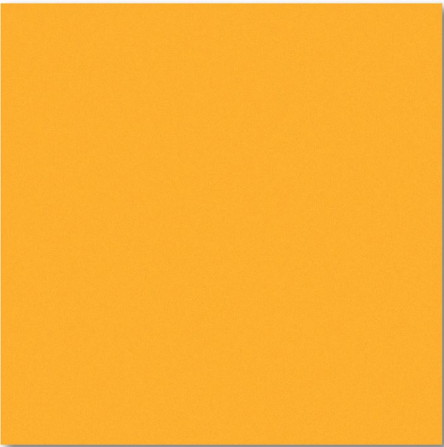


Black

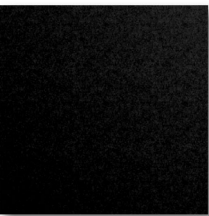


SPECIFICATIONS

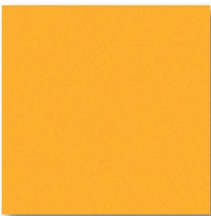
Our 19mm melamine comes from sustainably managed and carefully controlled sources. We incorporate wood industry by-products and adopt a circular approach to reintegrate them into the production system. The particleboard manufactured is with PEFC certification.



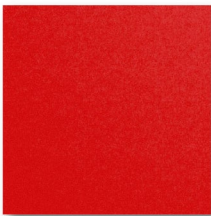
Yellow



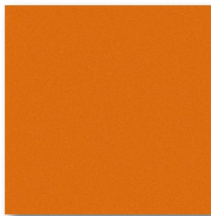
Black



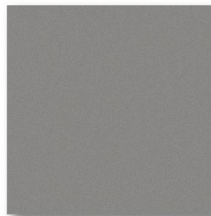
Yellow



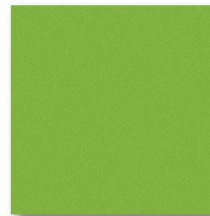
Red



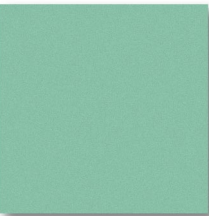
Orange



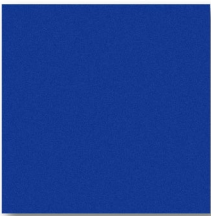
Dark Grey



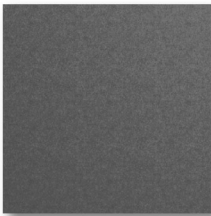
Green



Turquoise Green



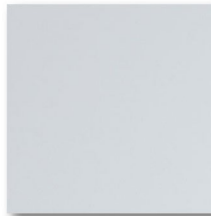
Blue



Graphite



White



Grey



Beech



Maple



Pear



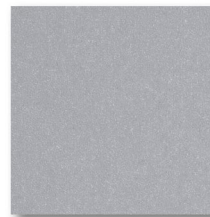
Wengue



Light Acacia



Dark Acacia



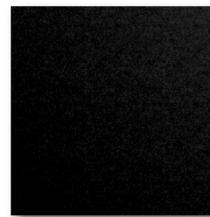
Silver



Oak



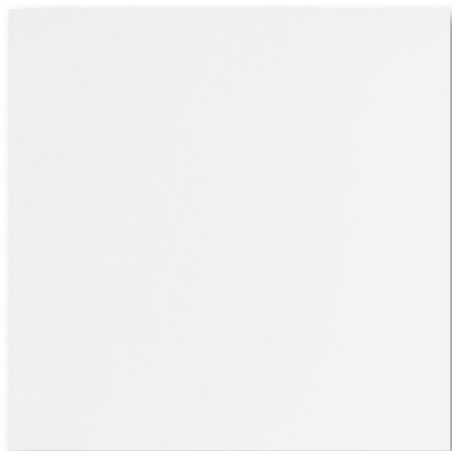
Dark Oak



Black

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.





White

## SPECIFICATIONS

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Phenolic material is a versatile option that combines durability, strength, and adaptability. It is a composite made using phenolic resins as a binder, combined with materials like paper, fabric, and wood fibres. We use 13mm thick boards with excellent mechanical, thermal, chemical, and moisture resistance.





American Walnut

## SPECIFICATIONS

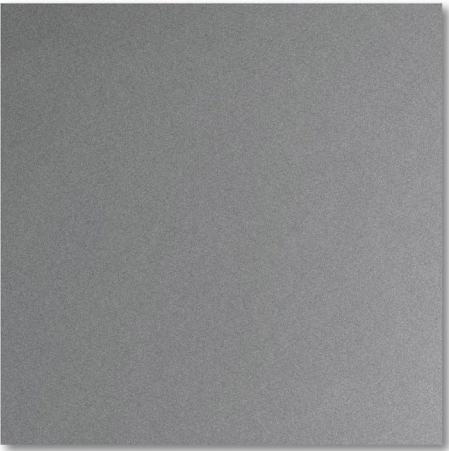
Varnished wood is timber treated with varnish, a transparent or semi-transparent substance applied as a protective and decorative coating. This treatment enhances the wood's appearance, highlighting its natural grain while providing a protective layer against external factors such as moisture, wear and UV rays. Worktops are made from 40mm veneered boards with a 0.7mm natural American walnut veneer. The edges are covered with 2mm laminated wood, finished with a two-component polyurethane varnish.



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METAL





Silver (RAL 9006)

SPECIFICATIONS

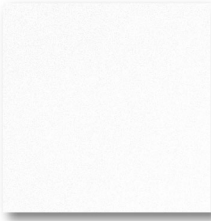
The metal structures of our products, whether aluminium or steel, are coated with a powder finish made from epoxy-polyester resins.

The coating process involves applying powder paint in our painting tunnel using second-generation epoxy bonding powder, polymerised at 200°C. This improves penetration and adhesion, resulting in a more durable finish. The paint process does not emit VOC or polluting gases because it uses a zirconium-based treatment, an element that does not pose a danger to the environment. By contrast, conventional paint tunnels rely on amorphous phosphating, and phosphate is a highly polluting product.

The parts are cleaned with water before they are painted, and this water is reused in a closed loop. Any paint not used in the painting process is recovered, thus minimising the amount of paint waste generated. Natural gas is also used as a source of energy rather than oil, to further reduce the environmental impact.



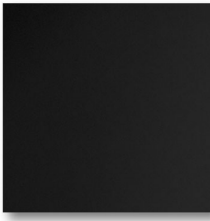
Silver  
(RAL 9006)



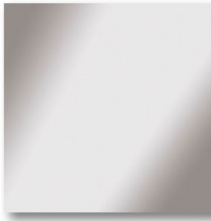
White  
(RAL 9016)



Metal Graphite  
(RAL 7022)



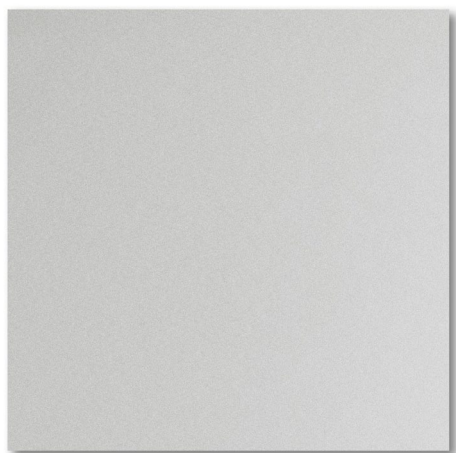
Black  
(RAL 9005)



Chrome/  
Polished aluminium

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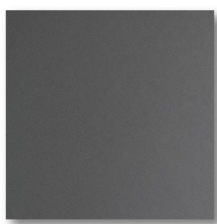
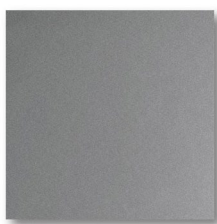
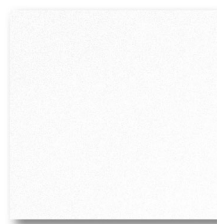
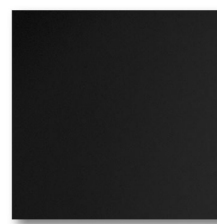
Grey (RAL 7035)

## SPECIFICATIONS

The finish on our METÁLICA cabinets features a powder coating made from epoxy-polyester resins. The coating is applied in our painting tunnel using second-generation epoxy bonding powder, polymerised at 200°C. This improves penetration and adhesion, resulting in a more durable finish.

The paint process does not emit VOC or polluting gases because it uses a zirconium-based treatment, an element that does not pose a danger to the environment. By contrast, conventional paint tunnels rely on amorphous phosphating, and phosphate is a highly polluting product.

The parts are cleaned with water before they are painted, and this water is reused in a closed loop. Any paint not used in the painting process is recovered, thus minimising the amount of paint waste generated. Natural gas is also used as a source of energy rather than oil, to further reduce the environmental impact.

Grey  
(RAL 7035)Graphite  
(RAL 7015)Silver  
(RAL 9006)White  
(RAL 9016)Black  
(RAL 9005)



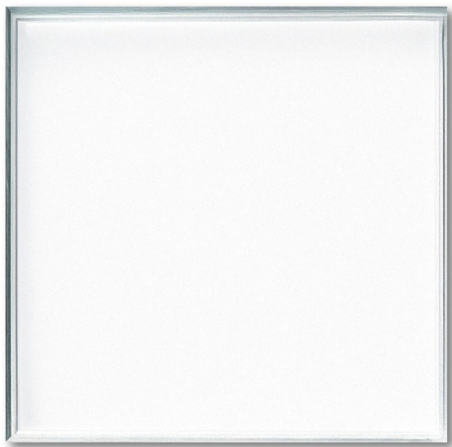
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# GLASS METHACRYLATE



# GLASS

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White

## SPECIFICATIONS

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We offer glass in white, black, translucent and transparent finishes.

Glass worktops are 10mm thick with 2mm bevelled edges around the perimeter, made from tempered and vitrified glass.

Glass doors with pre-frames are manufactured using 4mm safety (tempered) glass and anodised aluminium profiles.

Glass doors without pre-frames are made from 4mm safety (tempered) glass.



White



Black



Translucent



Clear





Translucent

### SPECIFICATIONS

Methacrylate is a material known for its high transparency and surface quality, offering ten times the lightness of glass. For screens, we offer **transparent methacrylate**: for applications where transparency and surface quality are important and as an alternative to glass, and **translucent methacrylate**: colourless, allowing light to pass through while diffusing it to obscure the details of the objects behind it.

It should be cleaned with water and soap using a soft cloth to avoid scratching the material.



Translucent



Clear



# METHACRYLATE

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Translucent 410

## SPECIFICATIONS

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Methacrylate is a material known for its high transparency and surface quality, offering ten times the lightness of glass. With a high optical quality, it is an ideal material for applications where transparency and surface quality are important.

It should be cleaned with water and soap using a soft cloth to avoid scratching the material.



Translucent  
410



Blue  
430



Orange  
431

The colors and textures displayed are representative and may vary depending on each screen's settings, and therefore should not be considered an exact reference of the fabric.



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# PVC TAMBOR DOOR



# PVC TAMBOR DOOR

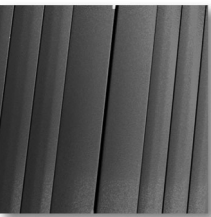


Light Acacia

## SPECIFICATIONS

PVC (polyvinyl chloride) is the material used to manufacture the shutter-style doors in our Metálica series. The profiles consist of three slats joined by a flexible coextrusion that allows them to hinge properly. The slats are made from rigid PVC (CA-ZN), and their articulation is made from flexible PVC (D65 Shore). The shutter slats are classified as M1 as per the UNE:23727-901R standard.

This material is lighter than aluminium, highly durable, and resistant to temperature changes. It does not rust or corrode, which prolongs its useful life. It is easy to clean and comes in a variety of colours and finishes that imitate other materials such as wood or solid tones.



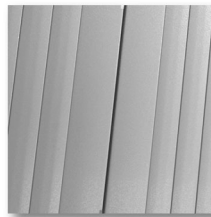
Graphite



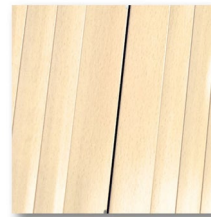
Grey



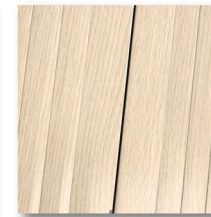
White



Silver



Beech



Maple



Pear



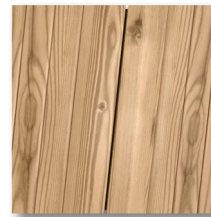
Wengue



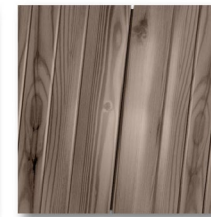
Light Acacia



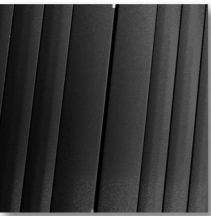
Dark Acacia



Oak



Dark Oak



Black

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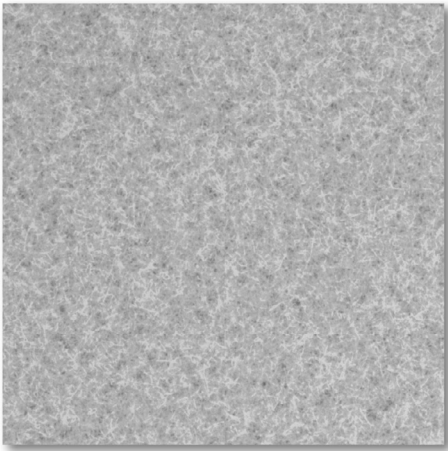
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PET



# PET

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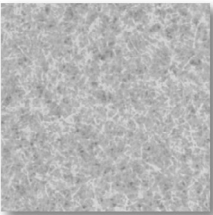


Light grey

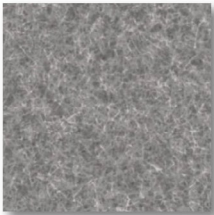
## SPECIFICATIONS

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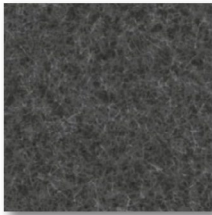
Polyethylene Terephthalate (PET) is a panel specifically developed as an acoustic element. It is made from recycled plastic bottles, consisting of 60% recycled PET. It is lightweight, contains no volatile compounds, is unaffected by moisture, and serves to absorb and reflect sound while also providing a decorative function.



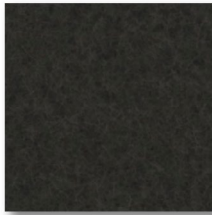
Light grey



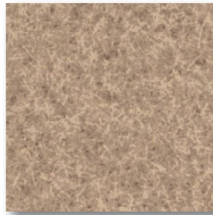
Dark grey



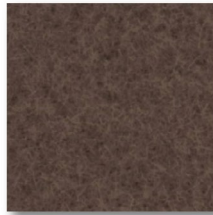
Graphite



Black



Beige



Brown

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